Ron’s Machine Shop
Shandon, OH

BUILDING ENGINES THAT LAST IS WHAT WE DO BEST
Over 40 Years Serving the Antique Car Hobby!

Specialists in
Antique Engine Rebuilding

Prices subject to change without notice. Rev. 9/17
How to Find Us

US Post Office Address: P.O. Box 114
Shandon, OH 45063

UPS/FEDEX Address: 4995 Cincinnati-Brookville Road
Hamilton, OH 45013

GPS Information: If your GPS cannot find Shandon, try Hamilton.
Our Coordinates are: N39° 19.745’ W84°43.258’

Hours: 8am to 5pm Monday through Friday • 8am to 12pm Saturday
Hours are subject to change, Please call ahead

From I-74
- Take Exit #1 to New Haven Road
- Go North on New Haven Road
- Pass Lohman’s Green Houses and Pet Supply
- and turn left on Edgewood Road
- Continue through 2 stop signs and turn right on Howard Road
- At stop sign, turn left onto Race Lane Road
- Turn right on Alert New London Road
- At stop sign, turn left on Chapel Road
- At stop sign, turn right onto Ohio-126
- Ron’s Machine Shop will be on your right
- just past the big red trailers at Diamond Heavy Haul

From I-275
- Take Exit #33 and go north on US-27/Ohio-126/Colerain Ave
- Continue on US-27 and take the Ohio-126/Ohio-128 exit
- where you will turn left onto Ohio-126/Ohio/128
- At the second light, BP on corner, turn right
- following Ohio-126 and keep left
- Watch for the Ohio-126 sign when you turn.
- Ron’s Machine Shop will be 4 miles ahead on your Left.

Visit us on the web: ronsmachineshop.com
E-mail your questions to: ronsmachineshop@fuse.net
Phone: 513-738-7353 • Fax: 513-738-0300
Valves and Lifters for your Model T

Complete Modern Valve Set
- All the parts you need to redo your valves
- 8 stainless steel valves for Long Life!
- 8 new valve springs for improved performance and longer valve life
- 8 new valve retainers
- 16 new valve keepers

$139.95 per set

Single Lock Adjustable Lifters
- Standard / T-3058-F
- .452” dia. / T-3058-G*
- .467” dia. / T-3058-H*
*Oversize to fit worn blocks

Made in the USA!

$109.95 set of 8

Hardened Model T Valve Seats
- New style valve seats improve engine performance
- Hardened valve seats last twice as long
- No need to use fuel additives

$35.00 set of 8
Connecting Rods, Pistons and Rings for your Model T

Model T Rod Sets

- Each set is matched by weight
- All new lead free babbitt
- Better than original
- Journal cut to any size
- Choice of “X” grooved or standard

$299.00 per set*

*Sold on exchange only. Exchange rods must be lightweight with matched cap.

Aluminum Pistons Made in the USA!

- Sold in sets from Standard to .125” OS
- Complete with wrist pins
- Gives better pickup than cast iron pistons
- Better performance and less stress

$110.00 set of 4

*Grant or Hasting Rings Available

Model T Main Caps

Babbitt cut to any size you need

- Rear Main Cap $75.95
- Center Main Cap $67.95
- Front Main Cap $67.95

*exchange price

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Phone: 513-738-7353 • Fax: 513-738-0300
Timing Gears, Cams and Camshaft Bearings for your Model T

Timing Gears
Made in the USA!
- Accurately Machined
- Much stronger than fiber gears
- Better performance with higher horsepower engines
- Aluminum gear will run a little quieter than Bronze Gear

Camshafts
Made in the USA!
Stock Grind $125.00
- Just like it came from the factory
*exchange price

Cam Bearings
Made to FORD blue prints at Ron’s Machine Shop!
Front Cam Bearing 1909-24 (long) T-3042
Front Cam Bearing 1925-27 (short) T-3042-B
Center Cam Bearing 1909-27 T-3043

Rear Cam Bushing 1909-27
Bronze with Oil Grooves $25.95 each

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Short Block
Your Model T engine rebuilt!

Complete short block for $2,875.00*

- Disassemble
- Degrease
- Magnaflux Block
- Resurface Block
- Paint
- Bore and Hone Cylinders
- New Aluminum Pistons and Rings
- Pour and Align Bore Mains
- New Stainless Steel Valves
- Install Alloy Valve Seats
- New Adjustable Lifters
- Regrind Camshaft
- New Cam Bearings and Bushing
- Regrind Crankshaft
- New Aluminum Timing Gear
- New Steel Crankshaft Gear
- Rebabbitt Rods, X’ed Oil Grooves with Dippers

*Please note that NOT included in a Short and Long Block prices are crack repair, repair of broken head studs and cylinder sleeving. If a block is not rebuildable, a fee is charged for disassembly, cleaning, hot tank and magnaflux.

Engines which are installed and maintained according to our instructions include a one year warranty. If there is any problem with an engine, it must be returned to us at customer’s expense. We are not responsible for any labor due to removing and installing the engine. If we find that the problem is due to our workmanship, we will repair or replace at no extra charge. Warranty begins on day of pickup.
Rebuilt Transmission for your Model T

A rebuilt transmission will include:

1. Degreasing
2. Disassembly & inspection
3. Re-Bushing
4. Recharging of the magnets
5. Magnet assembly machined for easy installation
6. New ring gear
7. Rebuilt & Fully Balanced Flywheel
8. New clutch spring reduces slipping in high gear
9. New Jack Rabbit Clutch for a more positive neutral
10. Polished drums to increase band life
11. Rebabbitted ball cap
12. Balanced, Assembled & adjusted

$1650.00*

*If a core is not rebuildable, a fee is charged for disassembly, cleaning, hot tank and magnaflux.

Kevlar Band Linings

- Made of 100% Dupont Kevlar
- Woven like original cotton bands
- Withstand temperatures of up to 450 degrees
- Offers smooth positive action
- Will not wear drums prematurely
- Adjustment is seldom required
- Possibly the last set you will ever need!

1909-25 Set / T-3416-K $90.00
1926-27 Set / T-3416-DK $96.00

4th Main Bearings

Babbitt cut to any size you need

$89.95 each

Model T Ball Cap Dimensions

<table>
<thead>
<tr>
<th>Size</th>
<th>I.D.</th>
<th>Shaft Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>STD</td>
<td>1.564</td>
<td>1.558-1.561</td>
</tr>
<tr>
<td>.003</td>
<td>1.561</td>
<td>1.555-1.558</td>
</tr>
<tr>
<td>.005</td>
<td>1.559</td>
<td>1.553-1.556</td>
</tr>
<tr>
<td>.010</td>
<td>1.554</td>
<td>1.548-1.551</td>
</tr>
</tbody>
</table>

*Ford Specified .004-.006 clearance

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Full Block
Your Model T engine rebuilt!

Includes Short Block Assembly and Transmission Assembly plus:
- Gasket Set
- Rebuilt Magneto Coil
- Set Clearence between Magneto Coil and Magnets
- Straighten Oil Pan on KRW Fixture
- New Large Inside Oil Tube for increased volume to front of engine
- Disassemble, Clean, Paint, Assemble Hogshead and Pedals
- New Pedal Springs
- New Band Nuts and Washers
- New Slow Speed Connector
- New Kevlar Band Set installed
- Magnaflux and Resurface Head, install with new Bolts and Copper Head Gasket
- New Cam Nut
- New Aluminum Adjustable Front Crank Pulley
- Modern Oil Seals
- Drain Plug with Copper Gasket
- Clean, inspect, and Paint all covers and Install
- Fully Assembled with Correct Colors
- All New Hardware or restored original, your choice

Completely Assembled, Adjusted, Balanced Engine and Transmission ready for Installation.

$5225.00‡ base price

*Price does not include starter, generator, carburetor, timer, manifolds, etc. All options are extra.

‡Price does not include crack repair, repair of broken head studs and cylinder sleeving. If a block is not rebuildable, a fee is charged for disassembly, cleaning, hot tank and magnaflux.

*Please note that NOT included in a Short and Long Block prices are crack repair, repair of broken head studs and cylinder sleeving. If a block is not rebuildable, a fee is charged for disassembly, cleaning, hot tank and magnaflux.

Engines which are installed and maintained according to our instructions include a one year warranty. If there is any problem with an engine, it must be returned to us at customer’s expense. We are not responsible for any labor due to removing and installing the engine. If we find that the problem is due to our workmanship, we will repair or replace at no extra charge. Warranty begins on day of pickup.
# Miscellaneous Model T Prices

<table>
<thead>
<tr>
<th>Service Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Install O.S. Pedals Shafts</td>
<td>$275.00</td>
</tr>
<tr>
<td>Includes: O.S shafts, seals and labor</td>
<td></td>
</tr>
<tr>
<td>Install STD Pedal Shafts</td>
<td>$95.00</td>
</tr>
<tr>
<td>Includes: shaft, roll pins, seals, labor</td>
<td></td>
</tr>
<tr>
<td>Install Std. Pedal Shaft (each)</td>
<td>$35.00</td>
</tr>
<tr>
<td>Install O.S Pedal Shaft (each)</td>
<td>$55.00</td>
</tr>
<tr>
<td>Ball Joint Repair on oil pan</td>
<td>$155.00</td>
</tr>
<tr>
<td>Repair Oil Pan on original KRW Fixture. Hourly Aluminum Head</td>
<td></td>
</tr>
<tr>
<td>6:1 Compression “Z head”</td>
<td>$379.95</td>
</tr>
<tr>
<td>Rebuilt Carburetor</td>
<td></td>
</tr>
<tr>
<td>NH 1919-25 (core required)</td>
<td>$110.00</td>
</tr>
<tr>
<td>NH 1926-27 (core required)</td>
<td>$120.00</td>
</tr>
<tr>
<td>Texas T Distributor</td>
<td>$329.95</td>
</tr>
<tr>
<td>Wire kit, plug holders, coil and bracket</td>
<td>$50.95</td>
</tr>
<tr>
<td>TW Brush Style Timer</td>
<td>$84.95</td>
</tr>
<tr>
<td>Anderson Timer</td>
<td>$64.95</td>
</tr>
<tr>
<td>New Exhaust Manifold</td>
<td>$85.00</td>
</tr>
<tr>
<td>High Volume Aluminum Intake</td>
<td>$99.00</td>
</tr>
<tr>
<td>Rebuilt Model T Wood Coils</td>
<td>$69.95</td>
</tr>
<tr>
<td>Rebuildable core required</td>
<td></td>
</tr>
<tr>
<td>Rebuilt Rear Axle (base price)</td>
<td>$200.00</td>
</tr>
<tr>
<td>Includes stock parts and labor</td>
<td></td>
</tr>
<tr>
<td>Rebuildable core required</td>
<td></td>
</tr>
<tr>
<td>Scat Crankshaft Forged Counterbalanced</td>
<td></td>
</tr>
<tr>
<td>Stock, undrilled</td>
<td>$1525.00</td>
</tr>
<tr>
<td>Stock, drilled</td>
<td>$1695.00</td>
</tr>
<tr>
<td>Stroker, undrilled</td>
<td>$1525.00</td>
</tr>
<tr>
<td>Stroker, drilled</td>
<td>$1695.00</td>
</tr>
<tr>
<td>Heavy Duty Main Caps</td>
<td>$225.95</td>
</tr>
<tr>
<td>Heavy Duty Main Bolts</td>
<td>$99.95</td>
</tr>
<tr>
<td>Oil Pan Spacer for Scat Stroker</td>
<td>$115.00</td>
</tr>
<tr>
<td>Rebuilt Model T Field Coil Single Stack</td>
<td>$240.00</td>
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<tr>
<td>Balanced T Flywheel</td>
<td>$85.00</td>
</tr>
<tr>
<td>New Slow T Drum old gear</td>
<td>$299.95</td>
</tr>
<tr>
<td>New Reverse Drum old gear</td>
<td>$299.95</td>
</tr>
<tr>
<td>New Brake Drum old gear 09-25</td>
<td>$409.95</td>
</tr>
<tr>
<td>New Brake Drum old gear 26-27</td>
<td>$445.00</td>
</tr>
<tr>
<td>Install New Drums with old gears (each)</td>
<td>$25.95</td>
</tr>
<tr>
<td>New Slow Speed Drum</td>
<td>$725.00</td>
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<tr>
<td>New Reverse Speed Drum</td>
<td>$740.00</td>
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<tr>
<td>New Brake Drum 09-25</td>
<td>$840.00</td>
</tr>
<tr>
<td>New Brake Drum 26/27</td>
<td>$845.00</td>
</tr>
<tr>
<td>Rebuilt Starter (core required)</td>
<td>$225.00</td>
</tr>
<tr>
<td>Rebuilt Generator (core required)</td>
<td>$225.00</td>
</tr>
</tbody>
</table>

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Here at Ron’s Machine Shop we strive at buying or making high quality parts for the engines we rebuild.

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Phone: 513-738-7353 • Fax: 513-738-0300
SHANDON STRAWBERRY FESTIVAL
CAR SHOW
SATURDAY JUNE 9, 2018
SHANDON, OHIO
NORTHWEST OF CINCINNATI
8:00 AM - 4:00 PM
Hosted in conjunction with the
Historic Shandon Strawberry Festival
featuring homemade ice cream and
strawberry shortcake, antiques, crafts, and gifts.

Located at Ron’s Machine Shop
4995 Cincinnati-Brookville Road
Shandon, OH 45063

Visit the Salty Dog Museum located right next door to Ron’s Machine Shop in
Shandon, OH. Dedicated to Preserving the History of the Antique Car Hobby.
www.saltydogmuseum.com

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Valve Kits
for your Model A and B

Improves Performance and Increases Horsepower!

Big Valve Kit
• 4 Big Stainless Valves for more airflow
• 4 STD stainless size valves
• One piece USA valve guides for more accurate valve performance
• 16 new valve keepers
• 8 new valve retainers

Complete Big Valve Set for $180.00

Improved Modern Valve Kit
• All the parts you need to redo your valves
• No machining required
• One piece USA valve guides for more accurate valve performance
• 16 new valve keepers
• 8 new valve retainers
• 8 new stainless valves

Complete Modern set for $165.00

*Big valves are .167” larger than standard valves to increase air flow into the engine.

Model A Hardened Valve Seats sold separately $35.00 per set of 8

Visit us on the web: ronsmachineshop.com  E-mail your questions to: ronsmachineshop@fuse.net
Phone: 513-738-7353  Fax: 513-738-0300
Oil Pump and Pressure Plate for your Model A and B

Rebuilt Model A and Model B Oil Pump

- Rebuilt high volume oil pump
- New bushings
- New spring
- New gears and shaft
- Plate refaced
- Ready to install

Ready to install for only $135.00* each
*Rebuildable core required.

Rebuilt Model A Pressure Plate

Rebuilt and ready to install for only $125.00* each
*Rebuildable core required.

New clutch disc only $38.50
Flywheels for your Model A and B

V-8 Flywheel Conversion for Model A and Model B

- 7 lbs. lighter than a stock Model A flywheel
- Resurfaced for better clutch performance
- Balanced to reduce vibration
- New ring gear for better starting
- New 8N Ford 3 finger V-8 pressure plate
- New clutch disc
- New pilot bearing

This is a dynamically balanced unit with flywheel, clutch disc and pressure plate.

The entire unit for only $435.00* *with a rebuildable core exchange

Stock Model A or Model B Flywheel

- Rebuilt pressure plate
- New clutch disc
- Ground and dynamically balanced
- New ring gear
- New pilot bearing

$325.00*

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Phone: 513-738-7353 • Fax: 513-738-0300
Model A and Model B
Crankshafts
Standard and Counter Balanced

• Reground rod and main bearing journals to provide a longer bearing life
• Journals designed for use with babbitt or insert bearings
• Dynamically balanced for a smoother running engine
• Counter balanced to reduce vibration
• Flange ground to ensure flywheel alignment and reduce vibration

Counter Balanced $550.00*
Standard $179.00*

*based on exchange
Rod Sets
for Model A and Model B

Connecting Rods with

- Matched by weight to reduce vibration
- Complete with new wrist pin bushings
- All new Lead Free Babbitt
- Better than original
- Babbitt Bearing cut to any size

$299.00 per set*

*exchange price
Heads and Head Gaskets
for your Model A and B

High Compression Head

- Cast Iron
- Original appearance
- No modifications required to engine

Give your Model A or Model B a little more power to make it over the hills.

Police Style
5.5:1 Compression
$325.00

Est. 1981 - “Over 35 Years Serving the Antique Car Hobby!”
Thank You!

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ANTIQUE ENGINE REBUILDERS
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BJ & Casey Miller
ronsmachinestore.com

Salty Dog Museum
Dedicated to keeping the Antique Car Hobby going for future generations down the road. (2017 Lizzy & Cara Miller)
We are very active in our local Model T Club chapter and National clubs. Please say Hi when you see us on tour!

Come check us out at Hershey Fall Swap Meet C4Y 27-31

Visit us on the web:
ronsmachinestore.com

E-mail your questions to:
ronsmachinestore@fuse.net

Phone: 513-738-7353 • Fax: 513-738-0300
Insert Bearings
Your Model A or Model B engine rebuilt or exchange yours for one already complete!

Completely 
**Inserted**
Model A Short Block or Full Block

**Includes all standard short block or full block plus:**
- Surface Oil Pan Rails for total alignment
- Drill Location Pins in Main Caps to hold bearing location
- Align Bore to accept Inserts
- Machine End Locks in Block to hold insert bearings in place
- Install Bronze Thrust Plates
- All New Inserted Rods

**Full Block**
$3,825.00

**Short Block**
$3,350.00

Engines which are installed and maintained according to our instructions include a one year warranty. If there is any problem with an engine, it must be returned to us at customer’s expense. We are not responsible for any labor due to removing and installing the engine. If we find that the problem is due to our workmanship, we will repair or replace at no extra charge. Warranty begins on day of pickup.
Includes:
- Disassembled
- Cleaned and Magnafluxed
- Block Blast Beaded
- Resurfaced
- Block Bored and Honed
- Rebabbitted & Align Bored
- New Pistons, Pins and Rings
- New Shims
- 8 Hardened Valve Seats
- Stainless Steel Valves
- One Piece Valve Guides
- New Retainers, Keepers, Valve Springs
- New Self Locking Adjustable Tappets
- Reground Crankshaft
- Reground Camshaft
  (Touring Grind Cam)
- New Cam Nut
- New Crankshaft and Camshaft Gears
- Oil Line to Center Main Bearing
- Painted Antique Ford

*Please note that NOT included in a Short and Long Block prices are crack repair, repair of broken head studs and cylinder sleeving. If a block is not rebuildable, a fee is charged for disassembly, cleaning, hot tank and magnaflux.

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Long Block

Your Model A or Model B engine rebuilt or exchange yours for one already complete!

Includes short block plus:
- New head and manifold studs, washers, nuts and bolts
- Clean, Resurface, Magnaflux, Paint and Install Cylinder Head
- New Gasket set with Best Quality Copper Head Gasket
- Rebuilt High Volume Oil Pump and Drive Gear
- Install New Crank Pulley and Ratchet Nut
- Clean, Hot Tank, Paint and Install Valve Cover, Front Covers, Oil Pump, Oil Pan and Oil Return Tube
- Assembled with correct colors and finishes on all components

Complete Model A or Model B Full Block for $3,295.00

Babbitt Bearings

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Phone: 513-738-7353 • Fax: 513-738-0300
Over 90 Years and 4 Generations Later...We Keep the Engines Going!
Rebuilt A Distributor..........................150.00
   with modern points
A&B Pour and Cut Main Caps.............240.00
   Includes: rear, center and front
A&B Rear Main Cap poured only..........45.00
A&B Front/Center Cap poured only.......35.00
A&B Rear Main Cap poured and cut.....95.00
A&B Front/Center Cap poured and cut...80.00
   *Note to cut to size we set up Model A Block
   on the Precision Line Boring Machine to cut
   the main caps
Install Insert Mains......................950.00
   (Includes: Bearings, Pin Caps, Resurface Pan Rails)
Counter-Balance Crankshaft Only.........495.00
   (Not Ground Not Balanced)
Install 4 Big Intake Valves: Stainless....70.00
Port 4 Big Intake Valves..................90.00
King Pin R&R (parts not included).......65.00
Rebuilt Bell Housing......................275.00
   Includes: pedal/clutch, shaft & bushings
Rebuilt Transmission (core required).....995.00
   Tower is rebuilt with new lever, spring, retainer,
   and plunger kit. The balance of the transmission is
   rebuilt using all new components. Drain plug is in-
   cluded.
Rebuilt Transmission Tower.............225.00
   (Core required)
Rebuilt Starter 6Volt (core required)....215.00
Rebuilt Starter 12 Volt (core required) 215.00
Rebuilt Starter with Bendix.............add 30.00
Rebuilt Generator (core required).......215.00
New Leakless Waterpump..................check avail
Scat Model A Crankshafts Forged........call
   Counter Balanced drilled, undrilled, stock or
   stroker

New Exhaust Manifold.....................99.50
New Intake Manifold......................97.50
Rebuilt Zenith Carburetor..............225.00
   (core required)
Electric Fuel Shut Off Kit.............129.00
   Model A Ford 28-31 & Late 31
Hidden Turn Signal Kit............179.00
   6V+or-/12V-or+ available

Here at Ron’s Machine Shop we strive at buying or making high quality parts
for the engines we rebuild.
*Prices subject to change without notice*

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Phone: 513-738-7353 • Fax: 513-738-0300
Specialty Engines
Building engines that last is what we do best!

Since 1981 our shop has been serving the antique car hobby with a top of the line Babbitt shop and full service machine shop. Ask us how we can rebuild your Antique engines for Automotive, tractors, trucks, Classic and Obsolete engines.

Contact us today for a price quote to rebuild any early engine. We have rebuilt engines of all shape, size and years as far back as 1905!

Above: 1938 Steyr Engine, side view of pushrods

Below: 1929 Packard Straight 8, bottom view of rods and crank.

Below: 1929 Waukesha for Ahrens-Fox Fire Truck

Visit us on the web: ronsmachineshop.com  E-mail your questions to: ronsmachineshop@fuse.net
Phone: 513-738-7353 • Fax: 513-738-0300
Specialty Connecting Rods

We can pour nearly any size connecting rod or main bearing for early cars, tractors and stationary engines!

Oldsmobile, Chevrolet, Packard, John Deere, and many others

**Non-FORD Rod Pricing:**

- Up to 2” $79.00\text{ea}
- 2” to 3” $89.00\text{ea}
- 3” to 4” $135.00\text{ea}

*One-time Set-Up Fee $50.00*

Call for larger size pricing. Extra charges may apply for Hinge Rods and Wrist Pin Bushing.
Shop Services and Parts
Every Engine is different please call us to get a price on your next engine or project.

**Engine Blocks** (4 Cyl.) (call for larger size engines)
- Hot Tank $40.00
- Bead Blast $50.00
- Bore and Hone per cylinder $45.00
- Hone Only per cylinder $18.00
- Sleeve per Cylinder $125.00
- Resurface $70.00
- Helicoils for 1st $15.00
  thereafter $10.00
- Install Valve Seats (each) $10.00
- Install Valve Guides (each) $8.00
- Install Valve Guide Liner $16.00
- Model T,A&B Valve Job $150.00
- Magnaflux $25.00
- Pour and Align Bore (T, A & B*) $795.00
  *Line Bore Other Blocks Hourly
- Pour Main Bearing Shell (pair) $75.00

**Intake & Exhaust Manifold**
- Resurface Model A $65.00
- Other Manifolds Hourly
- Crack Repair (per inch) $65.00

**Flywheel**
- 2 Step (Model A) $75.00
- Flat Flywheel $60.00
- Balance with clutch $85.00
- Clutch Disc $38.50

**Connecting Rods**
- Float Pin to Rod (each) $12.00
- Recondition Rods (each) $25.00

**Cylinder Heads** (4 Cyl.) (call for larger size head work)
- Hot Tank $25.00
- Bead Blast $30.00
- Magnaflux $15.00
- Resurface $65.00
- 4Cyl. Valve Job $160.00
- Most V6 Valve Job $180.00
- Most V8 Valve Job $200.00

**Assemble** Complete Engine Hourly

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Please stop by when you are in the Cincinnati area. We love for customers to check us out and get to see all of us here in action. With the Salty Dog Museum next door to us we have a great place to see how we keep the antique car hobby going and as well as preserving the antique car hobby for future generations. This wouldn’t be possible without our customers. Thank you!

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